



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-03
Job Sheet 193128



Part No: RBE703A94-1130-01-03

Job Qty: 10 pcs

Part Name: Bottom Fixture 1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 4/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Bandsaw - 1	10 pcs	4/19/19	4/19/19	0.00	0.50	Bandsaw - 1		J.C.-L. 19-05-14
110	NV5000 - 1 - B4B	10 pcs	4/19/19	4/19/19	1.00	10.00	NV5000 - 1 - B4B		ALA
							NV5000 - 2 - B4B		
120	QC 2	10 pcs	4/19/19	4/19/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.-L. 19-06-08
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S181343



Part: RBE703A94-1130-01-03

Job No: 193128

Serial No/Batch: S181343

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/14/19

Plex 4/9/19 9:26 AM Dart.lajeunesse.marie

130 QC 8	10 pcs	4/19/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	De 19-06-17
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
150 Outsource - 4 - Anodize	10 pcs	4/19/19		ATC001-VC 10 Grood	2019-06-18
160 Packaging 2-1 - Receive - B4B	10 pcs 12	4/19/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	DP JUN 24 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 -	

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170	QC 6	10 pcs	4/19/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
180	Packaging 3-1 - Stock - B4B	10 pcs	4/19/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 -

DAS
61
9-89

DAS
28
9-89

				B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	10 pcs 12	4/19/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	JUN 27 2019 70
				QC 21 - SA - 53	9-89

Part Op 105 - Cut blanks to 6.5"

Descriptions: 110 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1), 1-Machine as per folio FB580 FOLIO REV: AA

DWG REV: K 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB), -Engrave T/N number using Marktronic engraver as per DWG

130 - (QC8- Inspect parts - second check)

150 - Issue P/O: PO 43772 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location:)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X5.000	6061T6 Bar 1.000 X 5.000	5.4000 ft (.54 ea)	105-Bandsaw - 1	5175559

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Bandsaw - 1	M6061T6B1.000X5.000	5	1	0

Part Specifications

Specifications could not be found.

DART AEROSPACE LTD		Work Order:	193128
Description: Bottom Fixture 1		Part Number:	RBE403A94-1130-01-03
Inspection Dwg: RBE403A94-1130-01-03		Rev: K	Page 1 of 1

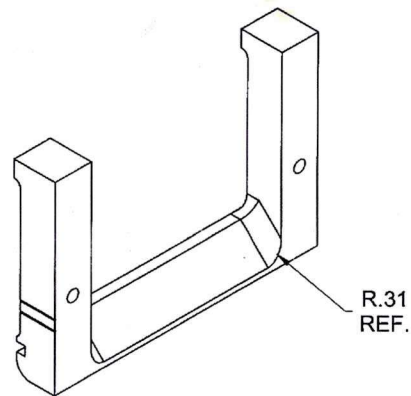
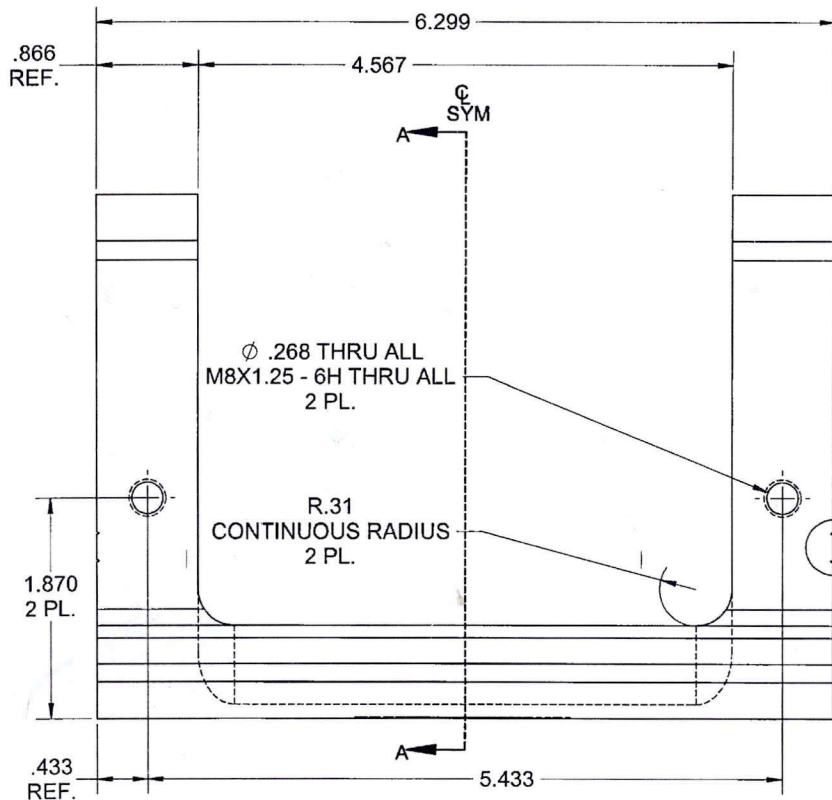
INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.449	$\pm .005$	4.449			VERN.	
.394	$\pm .005$	.395			VERN.	
R.16	$\pm .010$	R.16			Gage	
.984	$\pm .005$	.985			VERN.	
.827	$\pm .005$	.8275			VERN.	
.12	$\pm .010$	.125			VERN.	
.787	$\pm .005$	.787			VERN.	
45°	$\pm .5^\circ$	45°			gage	
.906	$\pm .005$	.9065			VERN.	
.217	$\pm .005$	.214			VERN.	
.463	$\pm .005$	.464			Height gage	
.197	$\pm .005$	.196			VERN.	
R.31	$\pm .010$	R.31			gage	
.866	$\pm .005$	.867			VERN.	
6.299	$\pm .005$	6.299			VERN.	
4.567	$\pm .005$	4.566			VERN.	
Ø.268	$\pm .005$	Ø.270			VERN.	
1.870	$\pm .005$	1.867			VERN.	
.433	$\pm .005$	.430			VERN.	
5.433	$\pm .005$	5.434			VERN.	
1.339	$\pm .005$	1.336			VERN.	
.022	$\pm .005$	.018			Depth mic	
.03	$\pm .005$	.035				
.236	$\pm .005$	.236			VERN.	
60°	$\pm .5^\circ$					

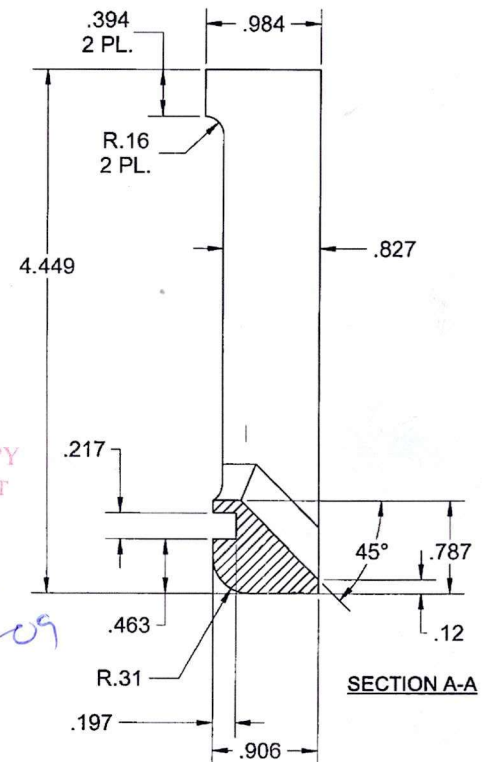
Measured by: ALA/b.c.v	Checked by: Dr	QC Inspector:
Date: 19-06-06	Date: 19-06-11	Date:

Engineering Approval: (If necessary)	Date:
---	-------

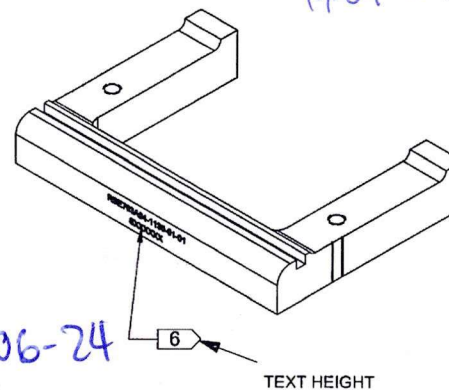
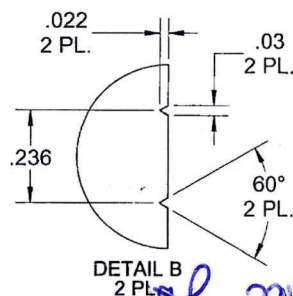
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193128
ML5
19-04-09



RBE703A94-1130-01-03 BOTTOM FIXTURE 1



NOTES:

- 1) MATERIAL: 6061-T6
 - 2) FINISH: RED ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE T/N & S/N PER CAD FILE "RBE703A94-1130-01-03" LATEST REV, 0.010" DEPTH
- 2019-06-24

DART AEROSPACE Howellbury, Ontario, Canada	
TITLE BOTTOM FIXTURE 1	
DWG NO. RBE703A94-1130-01-03	REV K
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS 2/16
DRAWN BY: VM 11/24/2017	XX ± .01 ANGLES 2.5°
CHECKED BY: VM 11/30/2017	X ± .1 SURFACES ± 125
MFG. APPR: DP 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: 0.819LBS
SHEET 3 OF 17	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043772



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043772

PO Date: 6/18/19

Due Date: 6/21/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-06-20

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195664	RBE290-P0001-101-1	Saddle -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	4 pcs	0 pcs	4 pcs	\$8.74/pcs	\$34.96
				X4		JUN 24 2019				DP	
2	195695	RB DB3182-3	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95- 0505-00-1 Rev. 9 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$1.75/pcs	\$17.50
3	194569	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	-	6/21/19	13 pcs	0 pcs	13 pcs	\$3.6363/pcs	\$47.27
				X13		JUN 24 2019				DP	



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PURCHASE ORDER

POHB043772



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	195671	RBE350A93-3710-00-22	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 24 2019				DP	
5	195094	RBE350A93-3712-00-23	Top Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	6 pcs	0 pcs	6 pcs	\$3.6363/pcs	\$21.82
				X6		JUN 27 2019				DP	
6	196081	RBE350A93-1280-00-01	Block -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
				X10		JUN 24 2019				DP	
7	193128	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	12 pcs	0 pcs	12 pcs	\$4.25/pcs	\$51.00
				X12		JUN 24 2019				DP	
8	193105	RBE703A94-1130-01-09	Bottom Fixture 2 -Issue P/O: -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	-	6/21/19	5 pcs	0 pcs	5 pcs	\$4.95/pcs	\$24.75
				X5		JUN 27 2019				DP	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043772



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	195144		K12 610Z 7 Z N00	Firmed	-	6/21/19	12 pcs	DP 0 pcs	12 pcs	\$4.95/pcs	\$59.40
Sub Total:							17	0	17		\$84.15
9	195362	RB T103347- 101-117	Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	6/21/19	8 pcs	0 pcs	8 pcs	\$3.6363/pcs	\$29.09
Grand Total:											\$427.61

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/19 3:14 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(020158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

020158-1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Jun-2019		SVETLANA DORZHIYEVA		POHB043772				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE290-P0001-101-1 Rev.	RBE290-P0001-101-1 01 -ANO-RED [ANODIZE RED] AS PER MIL-A-8625 TYPE-2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0
3	RBE703A94-1130-01-27 Rev.	RBE703A94-1130-01-27 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	13	13	0	0	0
4	RBE350A93-3710-00-22 Rev.	RBE350A93-3710-00-22 01 -ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0
5	RBE350A93-3712-00-23 Rev.	RBE350A93-3712-00-23 ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	6	6	0	0	0
6	RBE350A93-1280-00-01 Rev.	RBE350A93-1280-00-01 ANO-BLACK [ANODIZE BLACK] AS PER MIL-A-8625F TYPE-2, CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
7	RBE703A94-1130-01-03 Rev.	RBE703A94-1130-01-03 01 -ANO-RED [ANODIZE RED] IAW MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	12	12	0	0	0
8	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
9	RBE703A94-1130-01-09 Rev.	RBE703A94-1130-01-09 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	12	12	0	0	0
10	RBT1033477-101-117 Rev.	RBT1033477-101-117 01 -ANO-CLEAR [ANODIZE CLEAR] AS PER MIL-A-8625F TYPE-2, CLASS 1 WATER SEALANT	ANODIZE CH	8	8	0	0	0

RECEIVED
 JUN 21 2019
 DART AEROSPACE LTD.



Certificat de Conformité / Certificate of Compliance

(020158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

020158- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Jun-2019		SVETLANA DORZHIYEVA		POHB043772				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities				
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.